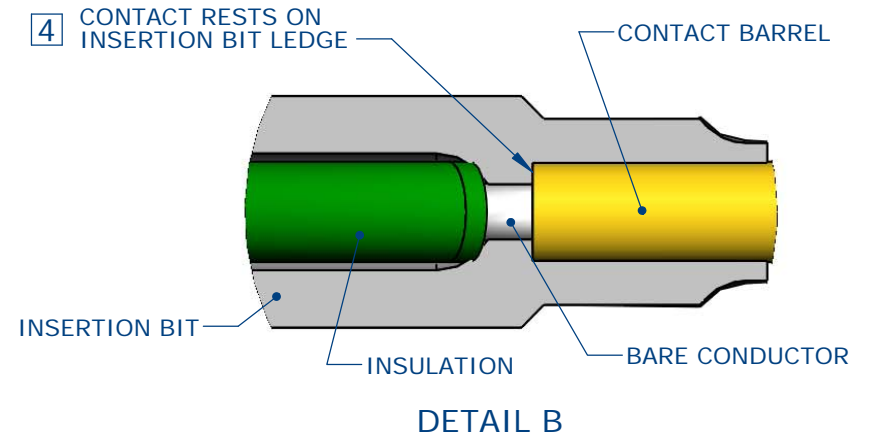
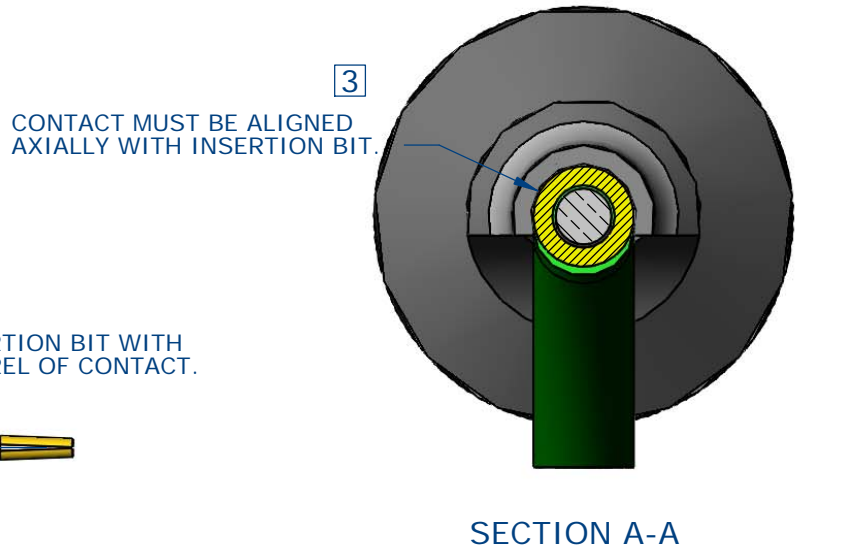
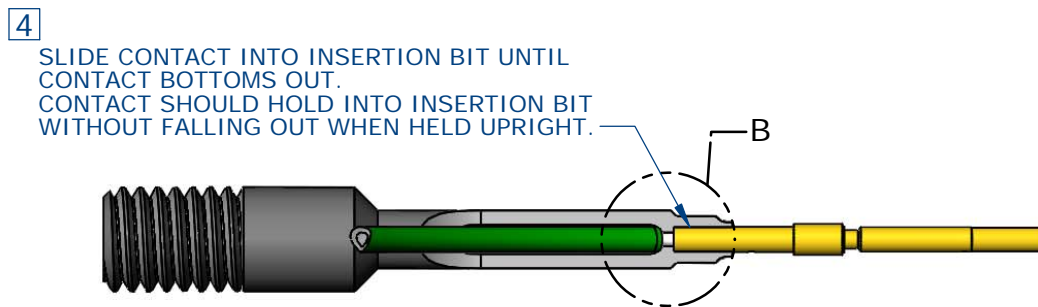
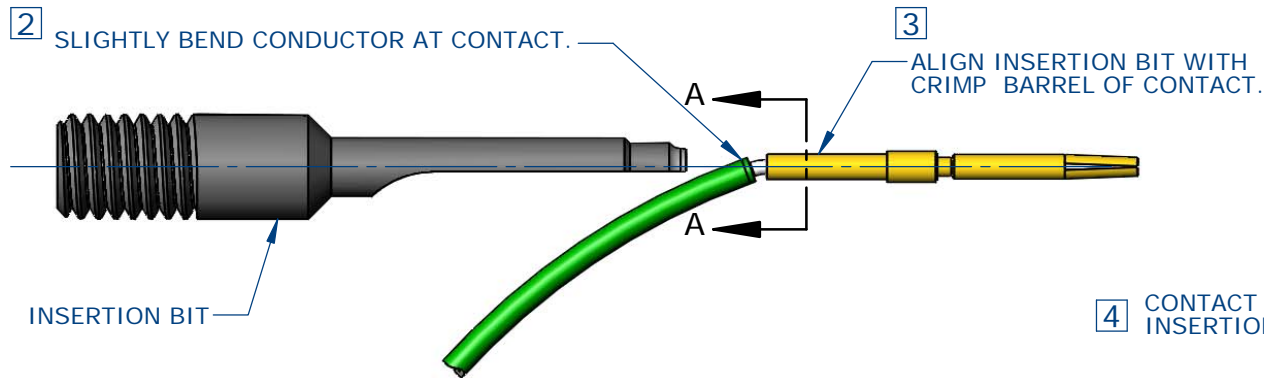
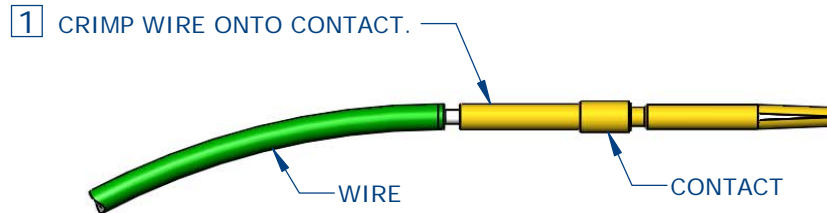


INSTRUCTION SHEET

356-22-1 & 356-26 INSERTION BITS


#22 & #26 PIN & SOCKET CONTACTS



ASSEMBLY NOTES:

1. CRIMP WIRE ONTO CONTACT.
2. SLIGHTLY BEND CONDUCTOR AT CONTACT.
3. SCREW INSERTION BIT ONTO HANDLE (HANDLE NOT SHOWN IN ALL VIEWS). ALIGN INSERTION BIT WITH CRIMP BARREL OF CONTACT. CONTACT MUST BE CONCENTRIC WITH INSERTION BIT.
4. SLIDE CONTACT INTO INSERTION BIT UNTIL CONTACT BOTTOMS OUT. CONTACT SHOULD HOLD INTO INSERTION BIT WITHOUT FALLING OUT WHEN HELD UPRIGHT.

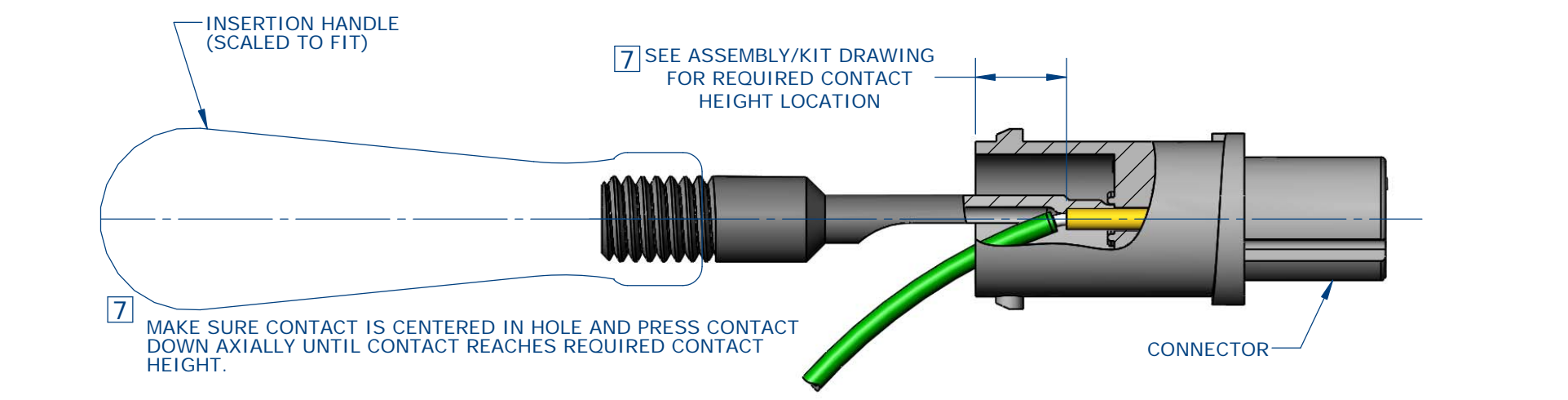
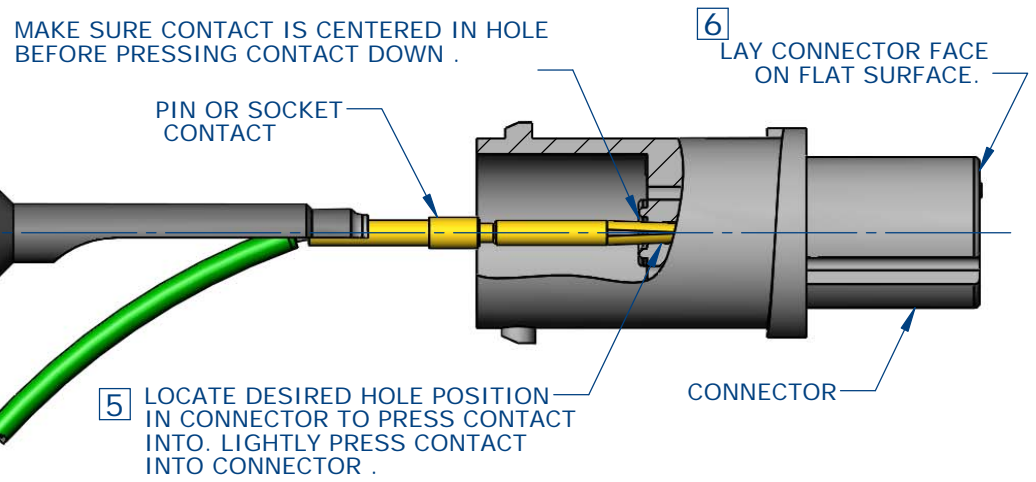
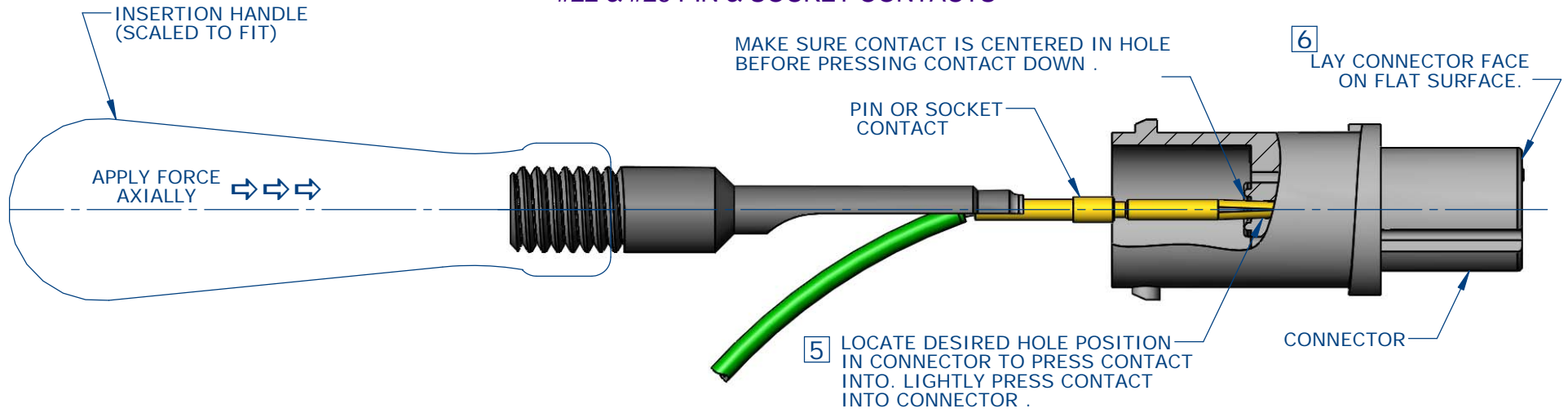
B	PAK	09/20/16	ADDED CONTACT INSERTED VIEW, MOVED CONTACT TO INSERTION BIT VIEWS AND NOTE 4 TO PAGE 1
A	PAK	10/09/13	DRAWING CREATED PER DOR 06-E168CS
REV.	INIT.	DATE	DESCRIPTION
CHECKED BY:			
APPROVED BY:			
FILE:	SHEET		
LAB-0050	1 OF 2		


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INSTRUCTION SHEET


356-22-1 & 356-26 INSERTION BITS

#22 & #26 PIN & SOCKET CONTACTS



ASSEMBLY NOTES:

5. LOCATE DESIRED HOLE POSITION IN CONNECTOR TO PRESS CONTACT INTO. LIGHTLY PRESS CONTACT INTO CONNECTOR .
6. LAY CONNECTOR ON FLAT SURFACE.
7. MAKE SURE CONTACT IS CENTERED IN HOLE AND PRESS CONTACT DOWN AXIALLY UNTIL CONTACT REACHES REQUIRED CONTACT HEIGHT. HEIGHT MAY DIFFER PER CONTACT AND CONNECTOR.

B	PAK	09/20/16	ADDED CONTACT INSERTED VIEW, MOVED CONTACT TO INSERTION BIT VIEWS AND NOTE 4 TO PAGE 1
A	PAK	10/09/13	DRAWING CREATED PER DOR 06-E168CS
REV	INIT.	DATE	DESCRIPTION
CHECKED BY:			 601 E. WILDWOOD VILLA PARK, IL 60181
APPROVED BY:			
FILE:	SHEET		
LAB-0050	2 OF 2		