6-3-6	Solderability	The termination should be 95% covered with new continuous solder coating Solder temperature: 245±5°C Test time: 3±0.5 seconds per EIA364-26A	No physical damage to the connector
NO.	Test Item	Specification	Test Condition
6-3-5	Resistance to IR reflow heat	When exposed to the following re-flow soldering condition, there shell be no any excessive thermal damage on the every part of connector.	No physical damage to the connector
		Temperature Max.260°C Max.260°C 200°C~220°C 155°C-165°C Pre-Heating Zone 605~120s Sodering Zone Heating Time	