601 E. WILDWOOD VILLA PARK, IL 60181 INDUSTRIAL \*HDMI-STYLE PLUG FIELD INSTALLABLE

DATA-CON-X

STANDARD PRODUCT

PART NUMBER: DCC-HD19 SERIES

# **NOTES:**

- DCC-HD19T-310 SHOWN IN EXPLODED VIEW. (FIELD INSTALLABLE \*HDMI-STYLE CABLE PLUG WITH THREADED COUPLING.)
  THE FIELD INSTALLABLE \*HDMI-STYLE CABLE PLUG IS TYPE "A".
  PARTS COME UNASSEMBLED AND INDIVIDUALLY BAGGED.
  SEE SHEET 2 FOR ASSEMBLY INSTRUCTIONS.
  UNLESS OTHERWISE SPECIFIED, DIMENSIONS WITH TWO DECIMAL PLACES HAVE

- TOLERANCES OF ±0.02

ELECTRICAL:

CONTACT RESISTANCE: 50 MILLIOHMS MAXIMUM
INSULATION RESISTANCE: 100 MEGAOHMS MINIMUM
WITHSTANDING VOLTAGE: 500V AC
CONTACT CURRENT RATING: 0.5 AMPS

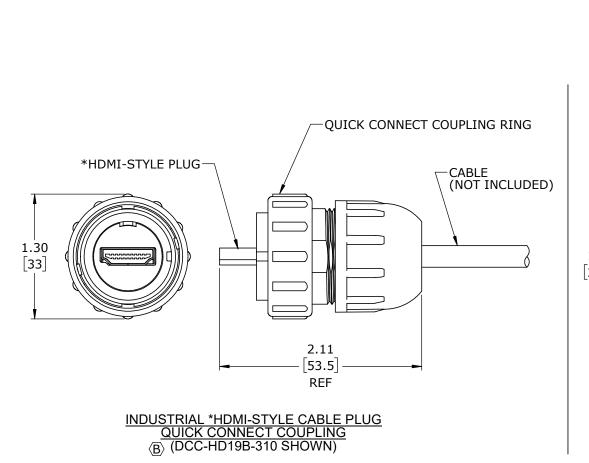
PRODUCT RATING: IP67 & IP68, NEMA 250 (6P), WHEN MATED

**CUSTOMER DRAWING** 

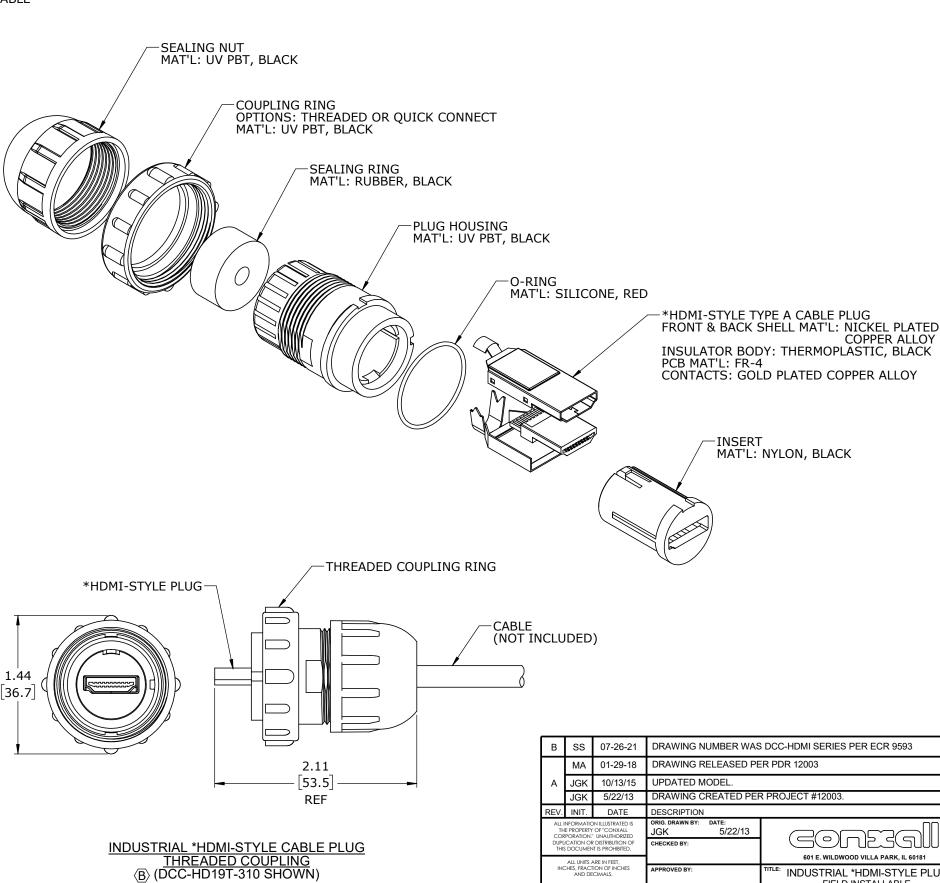
SERIE

DCC-HD19

OTHER:
OPERATING TEMPERATURE: -20 °C TO +80 °C [-4 °F TO +176 °F]
RECOMMENDED CABLE TYPE: HDMI HIGH SPEED
RANGE:  $\emptyset$ 0.197 TO  $\emptyset$ 0.236 [ $\emptyset$ 5. RECOMMENDED CABLE O.D. RANGE:  $\phi$ 0.197 TO  $\phi$ 0.236 [ $\phi$ 5.0mm TO  $\phi$ 6.0mm]



\*HDMI IS A REGISTERED TRADEMARK OF HDMI LICENSING LLC CORPORATION



**Rohs Compliant** 

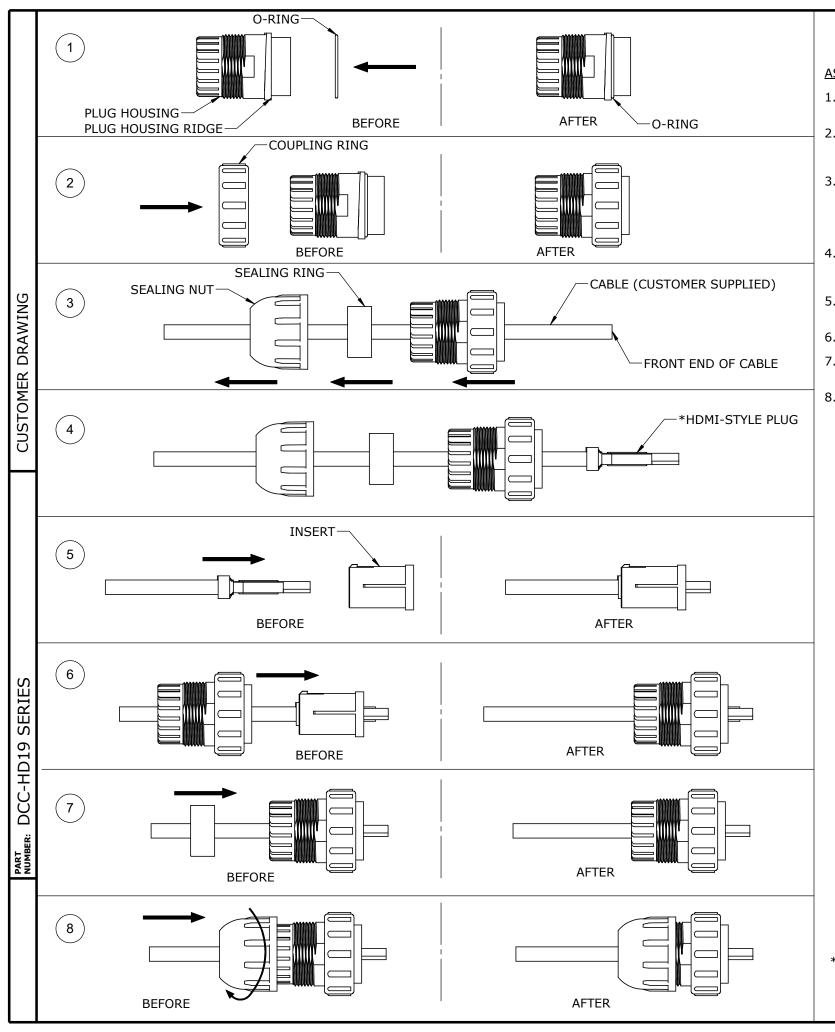
DIMENSIONS IN BRACKETS [ ] ARE METRIC.

UNLESS OTHERWISE SPECIFIED
TOLERANCES:
3 PLACE DECIMALS ±.005
ANGLES ±1°
FRACTIONS ±1/16

= CRITICAL CHARACTER

SCALE NTS

SHEET 1 OF 3



## **ASSEMBLY INSTRUCTIONS:**

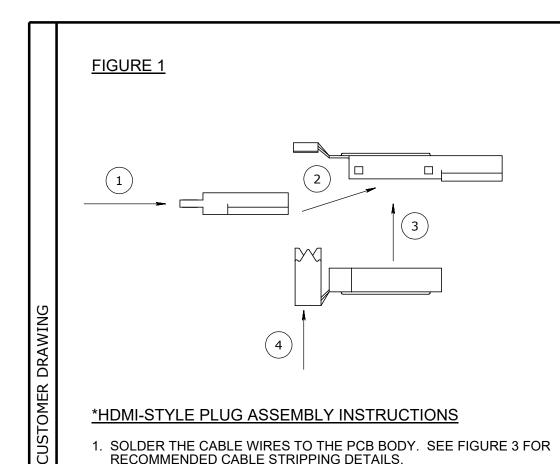
- SLIDE THE O-RING ONTO THE FRONT END OF THE PLUG HOUSING UNTIL IT SEATS UP AGAINST THE RIDGE OF THE PLUG HOUSING.
- SLIDE THE COUPLING RING OVER THE PLUG HOUSING.
  NOTE: MAKE SURE THE FRONT OF THE COUPLING RING CAN SLIDE PAST THE RIDGE ON THE PLUG HOUSING. IF NOT, IT IS INSERTED THE WRONG WAY.
- SLIDE THE SEALING NUT, SEALING RING, AND PLUG HOUSING/COUPLING RING OVER THE FRONT END OF THE CABLE IN THE FOLLOWING ORDER:
  - 1ST. SEALING NUT.
  - 2ND. SEALING RING. 3RD. PLUG HOUSING/COUPLING RING.
- TERMINATE THE \*HDMI-STYLE PLUG TO THE CABLE.

  NOTE: SEE FIGURE 1 FOR \*HDMI-STYLE PLUG ASSEMBLY INSTRUCTIONS. SEE FIGURE 3 FOR RECOMMENDED STRIPPING DETAIL.
- SLIDE THE \*HDMI-STYLE PLUG INTO THE BACK END OF THE INSERT UNTIL IT SNAPS INTO PLACE. NOTE: SEE FIGURE 2 FOR INSERT AND PLUG ALIGNMENT GUIDE.
- SLIDE THE INSERT/\*HDMI-STYLE PLUG INTO THE FRONT END OF THE PLUG HOUSING UNTIL IT SNAPS INTO PLACE.
- PUSH THE SEALING RING INTO THE REAR OF THE PLUG HOUSING. NOTE: NO PART OF THE SEALING RING SHOULD EXTEND PAST THE REAR OF THE PLUG HOUSING.
- SCREW THE SEALING NUT ONTO THE PLUG HOUSING. THE RECOMMENDED TIGHTENING TORQUE IS 10-12 IN-LBS FORCE. NOTE: MAKE SURE THAT THE SEALING RING SQUEEZES TIGHTLY AROUND THE CABLE O.D.

SS 07-26-21 DRAWING NUMBER WAS DCC-HDMI SERIES PER ECR 9593 MA 01-29-18 DRAWING RELEASED PER PDR 12003 JGK 10/13/15 UPDATED MODEL JGK 5/22/13 DRAWING CREATED PER PROJECT #12003 REV. INIT. DATE DESCRIPTION 5/22/13 .IGK SUNLI(S) 601 E. WILDWOOD VILLA PARK, IL 60181 ALL UNITS ARE IN FEET, INCHES, FRACTION OF INCHES AND DECIMALS. INDUSTRIAL \*HDMI-STYLE PLUG FIELD INSTALLABLE UNLESS OTHERWISE SPECIFIED
TOLERANCES:
3 PLACE DECIMALS ±.005
ANGLES ±1°
FRACTIONS ±1/16 DATA-CON-X SCALE NTS SHEET 2 OF 3 STANDARD PRODUCT = CRITICAL CHARACTERIS PART NUMBER: DCC-HD19 SERIES

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- 1. SOLDER THE CABLE WIRES TO THE PCB BODY. SEE FIGURE 3 FOR RECOMMENDED CABLE STRIPPING DETAILS.
- 2. PLACE THE PCB BODY INTO THE FRONT SHELL AND PUSH FORWARD UNTIL IT SITS FIRMLY INTO THE FRONT SHELL.
- SNAP THE BACK SHELL ONTO THE FRONT SHELL.

SERIES

DCC-HD19

4. CRIMP THE BACK SHELL CLAMP AROUND THE CABLE JACKET.

