



PART NUMBER	HANDLE COLOR
TT253Z	BLACK
TT254Z	RED

CUSTOMER DRAWING

- NOTES:
- MATERIALS:
 TT PLUG ASSEMBLY - COPPER ALLOY
 TT PLUG INSULATION - THERMOPLASTIC, BLACK
 HANDLE - THERMOPLASTIC, SEE TABLE
 TERMINAL - COPPER ALLOY
 SCREW - COPPER ALLOY
 - ALL PARTS SHIPPED UNASSEMBLED.
 - THESE PRODUCTS ARE RoHS COMPLIANT.

REV	ECO NUMBER	DATE	BY	APVD
A	26989 & 27250	1-21-14	TO	TJK
REVISIONS				

★ STAR SYMBOL DENOTES CRITICAL DIMENSION

UNLESS OTHERWISE SPECIFIED

- ALL DIMENSIONS IN INCHES
 - TWO PLACE DECIMALS ±0.01
 - THREE PLACE DECIMALS ±0.005
 - ANGLES ±1°
 - ALL DIA. CONCENTRIC WITHIN 0.005 T.I.R.
- FEATURES ON THE SAME CENTERLINE MUST BE ALIGNED WITHIN ±0.002
- REMOVE ALL BURRS

DO NOT SCALE DRAWING

THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSES ONLY.									
SIZE		WIDTH		MULT		LBS/M		TEMPER	
FINISH SPEC No.					MATERIAL SPEC No.				
FIRST USED ON				SCALE 2.67:1					
DATE DRAWN	BY	CHKD	APVD	Switchcraft [®]					
14-May-14	TO	TO	TJK						
NAME			PART No.			REV			
TT PHONE PLUG, RoHS			TT253Z-TT254Z			A			